



TMdrive[®]-MVe2 Product Application Guide

Medium Voltage Multilevel IGBT Drive Up to 5,500 HP (5,000 kVA), 3.3 kV to 11 kV

oil & gas

cement

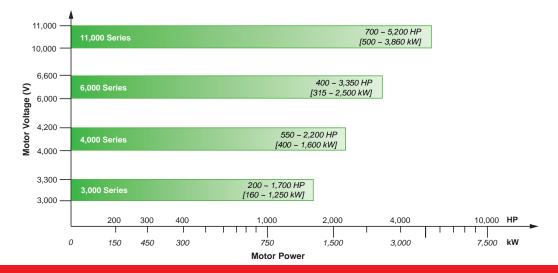
The TMdrive[®]-MVe2 is an enhancement to the family of TMEIC medium voltage general purpose drives offering:

- Regeneration
- Dynamic Reactive Power Compensation
- Unity line-side power factor
- Reduced part-count
- · High availability



Design Feature	Customer Benefit
Active line side converter	 Unity (1.0) power factor across entire speed range Line side harmonics much lower than IEEE 519-2014 Standard regenerative braking Reactive power control
Conservative electronic design & dry film-type capacitors	 Highly reliable operation, expected 16-year MTBF No need for periodic capacitor replacement (15-year life)
Multilevel drive output voltage waveform	 No derating of motor for voltage insulation or heating required Applies easily to existing motors without the need for an expensive output filter Eliminates the need for special VFD rated cables No Neutral Shift
Input isolation transformer with static shield included in drive package	 Simplifies design and installation Less total space required, plus easy integration in MCC building Better motor protection than transformerless design High frequency transients are attenuated
Power conversion module in a single drawer type package	 Reduction in spare parts Minimal personnel training for maintenance 30 minutes Mean Time to Repair (MTTR)
Synchronous bumpless transfer of the motor to the utility line	 Allows control of multiple motors with one drive No motor current or torque transients when the motor transitions to the AC line Dynamic VAR compensation for the synced motor

Covering a broad range of medium voltage drive applications



Designed for the most demanding applications

Oil & Gas

For Oil and Gas applications, the MVe2 family of variable frequency drives seamlessly integrates with the rest balance of process with a choice of 3/3.3 kV, 4.16 kV, 6/6.6 kV, 10kV or 11 kV options. The MVe2 can be applied to existing motors and cabling, making them an excellent option in modernization/retrofit applications, including:

- Oil pumps
- Expanders
- Gas compressors
- Extruders
- Fans
- Mixers



Power Generation

Traditional mechanical methods of controlling flow are inefficient and require considerable maintenance. In the Power Generation/Utilities industry, the MVe2 provides more reliable, accurate and energy-efficient control of flow while eliminating the maintenance associated with dampers, vanes or valves for:

- · Induced and forced draft fans
- Primary and secondary air fans
- · Boiler feed water pumps
- Condensate extraction pumps

Mining

Accurate torque control is a key in controlling large conveyors. The MVe2's flux vector algorithm provides the accuracy and response for constant torque applications. Mining applications include:

- · Raw material conveyor
- · Grinding mills
- Pumps
- Crushers
- Shredders
- Hoists



Industrial

Regardless of the torque profile, MVe2 drives are designed to meet motor control needs in a variety of industries:

- Steel
- · Water & wastewater treatment
- · Rubber & plastics
- Test stands
- Agriculture
- Paper & pulp
- · Recreational/Entertainment



Differentiating Features

- Compact design saves valuable floor space making retrofits of old equipment easier
- Compartmentalized panels provide voltage class segregation and top or bottom cable feeds
- Integral isolation transformer provides reliable operation and simplifies installation.
- Significant reduction in parts, reducing spare parts requirements



Input Power Disconnect Option[†]

- A visible, bolted pressure, isolation switch offers mechanical interlocking to allow for maintenance personnel to service the drive.
- The fused (Class E rated) vacuum contactor provides critical fault current protection to the drive.

Main Power Input

Four voltage levels are available:

- 3-3.3 kV, 3-phase, 50/60 Hz
- 4-4.16 kV, 3-phase, 50/60 Hz
- 6-6.6 kV, 3-phase, 50/60 Hz
- 10-11 kV, 3-phase, 50/60 Hz



Internal Pre-Charge AC Reactor*

An ac reactor and medium voltage contactor mitigate the transformer magnetizing inrush current, minimizing stress on the fusing and power components.



Input Isolation Transformer -Standard.

The input transformer has multiple secondary windings to feed IGBT inverters (cell inverters). This design provides galvanic isolation between the power system and the motorinverter system.

* Available in select frame sizes [†]For 4 kV drive, CSA listed in U.S. and Canada only.

Kirk Key Interlocks[†]

For additional safety, Kirk key locks are provided standard on all drives.





...Beautifully Packaged.





Inverter/Converter Phase-Leg Assemblies

- Each modular phase leg assembly includes: • Robust IGBTs
- Gate driver circuit board
- DC bus capacitors, dry-film type for long life
- Fiber optic link interface circuit board
- A phase leg assembly can be easily racked out and replaced in 30 minutes in case of failure.



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RCM

Control

Single 32-bit microprocessor-based control board combines several key drive functions:

- · Power semiconductor gating
- Speed and torque regulation
- · Motor and drive protection
- I/O mapping
- Diagnostic functions
- · High speed data capture buffering
- · Hosting of optional LAN interface
- Drive is configured from the TMdrive-Navigator

Communications

An optional communications card can be provided to connect the VFD to the DCS/SCADA system.

Application Specific Controls

Each drive is matched to project requirements with custom control components.

Remote Connectivity Module Standard.

On-board Windows[®] based computer provides access to live variables, parameters & historical fault data.

Power & Motor Cabling Terminations

Conveniently located power cable terminations can be accessed from the front or rear. A metal cover prevents exposure to live parts when drive is running.

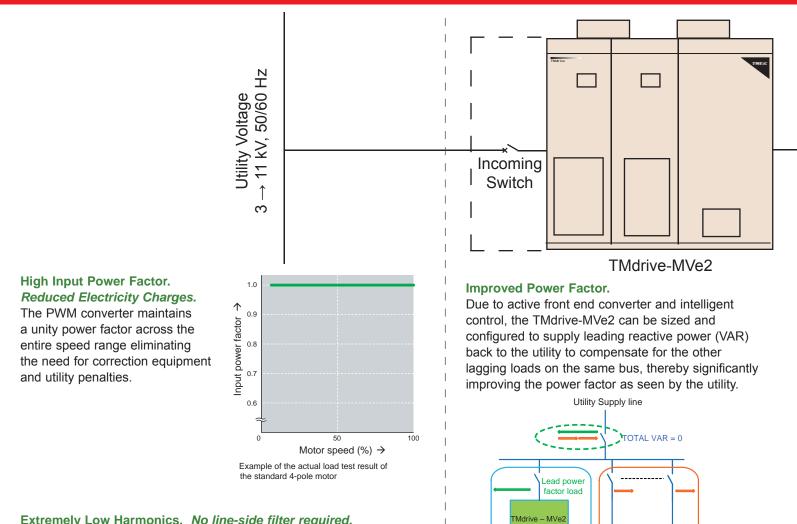
Lightning Arrestors[†]

Incoming power is protected by distribution class lightning arrestors for suppression of transient surges.

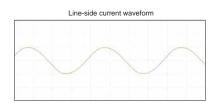
Control & Power Cables

Gland plates are provided to enable cable entry. Top and bottom entry options are selectable onsite.

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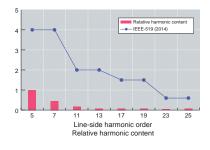


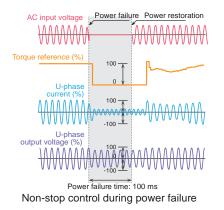
Extremely Low Harmonics. *No line-side filter required.* The MVe2 line side harmonics are much lower than IEEE 519-2014 requirements. Less than 2% current distortion is seen by utility.



Utility Interruption Protection.

Momentary power loss & voltage unbalances can cause harmful effects to a motor. The MVe2 VFD control remains active during instantaneous power loss for up to 2 seconds. For power outages longer than 2 seconds, the VFD can regain motor control of a spinning load.





Utility Energy Return

M

LEADING VAR

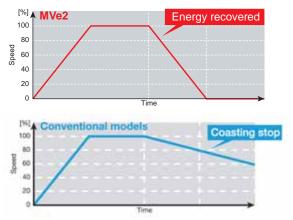
LAGGING VAR

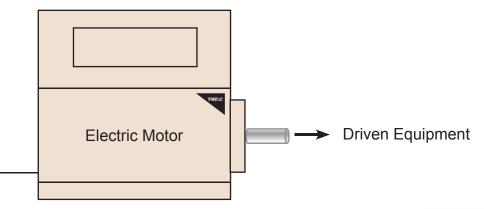
The power regeneration function enables stopping of large inertia loads in a short time. During deceleration the rotational energy is returned to the power supply. This reduces energy consumption and electricity costs versus conventional models that can only provide for a coasting stop.

Μ

М

LAG PF LOAD





Engineered Motor-Drive Packages. Single point of contact.

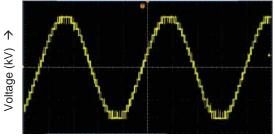
Through TMEIC's extensive application expertise, we deliver motor-drive solutions that support your technical and commercial needs from concept to decommissioning.



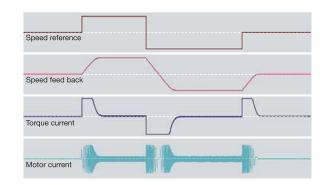
Apply to Existing Motors

The multilevel PWM output waveform approximates a sine wave, reducing dv/dt. Less than 2% $\rm I_{THD}$ and $\rm V_{THD}.$

- 3-4.16kV: 9 levels (0 to peak) / 17 levels (peak to peak)
- 6-6.6 kV: 13 levels (0 to peak) / 25 levels (peak to peak)
- 10-11 kV: 21 levels (0 to peak) / 41 levels (peak to peak)



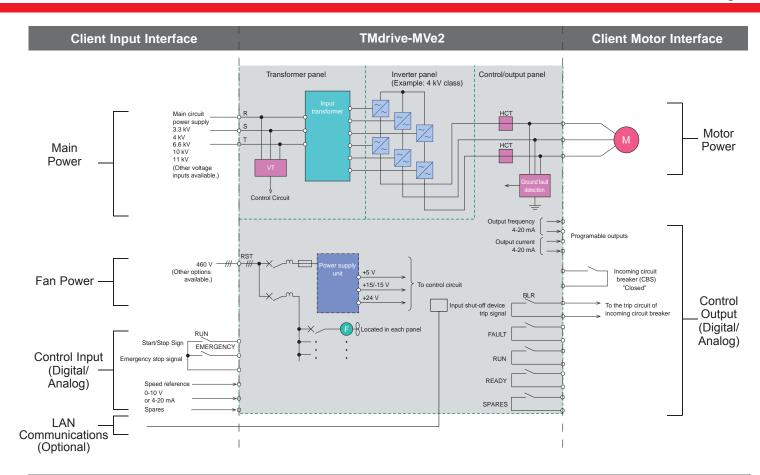
Time(s) \rightarrow *Example of the actual test result of the standard 4.16 kV VFD



Rapid Acceleration / Deceleration

The standard regenerative braking function provides for rapid acceleration and deceleration with quick speed response.

Field Installation



Maintenance



An optional lifter cart enables the operator to quickly rack-in/out the



Drawer type cell inverters shorten MTTR to 30 minutes

...quick and safe.

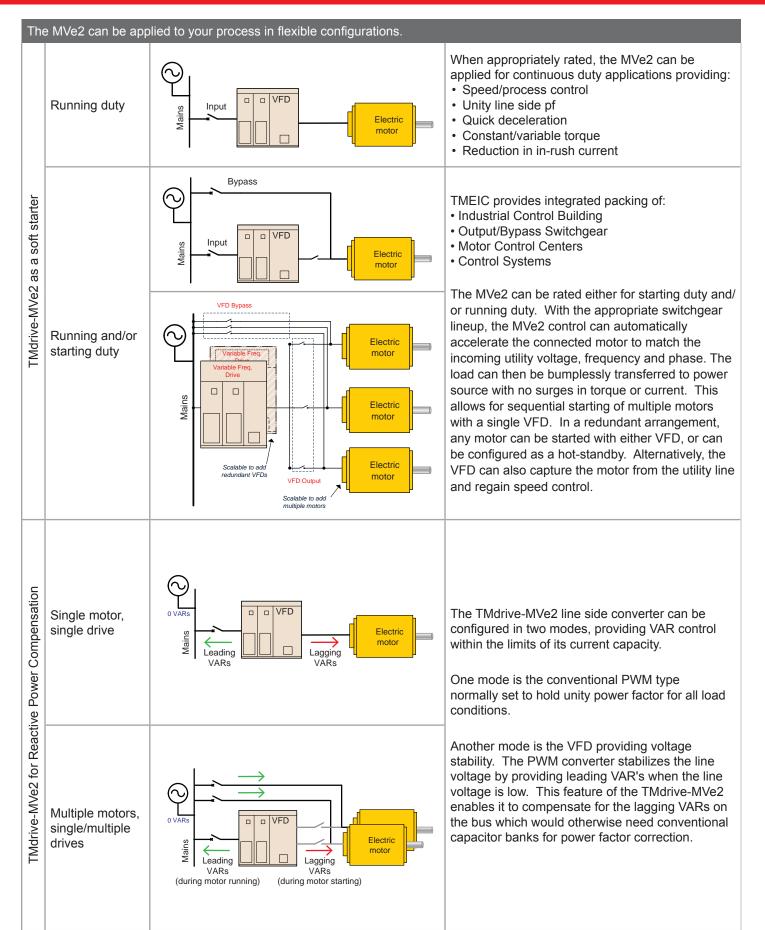
...Made Easy.



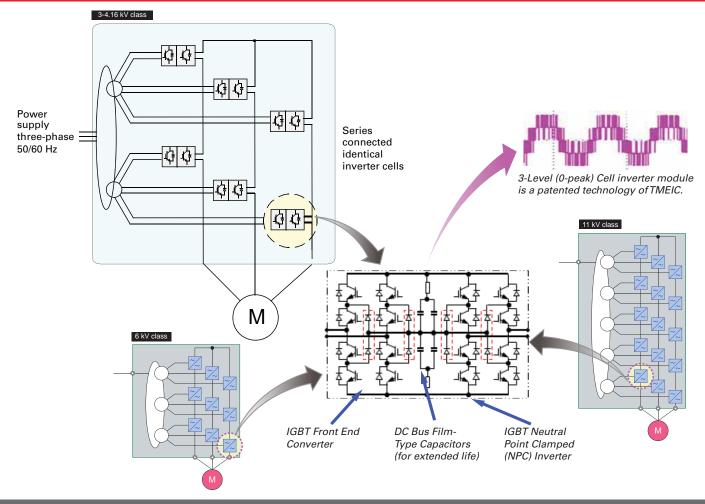
A convenient isolation switch kills the main power to the VFD to allow for safe servicing.

_	-	 	 _	_

Aluminum mesh air filters can be removed and cleaned while the VFD is running.



TMdrive-MVe2 Architecture



Rack In-Rack Out



DC Link Long Life Capacitors



Switching Devices

Switching devices are insulated gate bipolar transistors (IGBT)

...in 30 minutes.

Easy Rack-Out Convenient handles enable easy removal of power modules

Cooling Heat Sink

Heat is transferred from the switching device to the heat sink

Input Fuse Fused inputs to converter



Control Board

Board passes pulse width modulated control signal to gate drivers

Gate driver circuit boards connect directly to IGBTs

Frame Sizes to Fit Your Application

4-4.16 kV [†]				
VFD Outline	Maximum Weight Ibs. (kg)	Approximate Motor Shaft HP (kW) at 4.16 kV	Rated Output Current (A) I phase AC*	Inverter kVA output at 4.16 kV
	9,300 (4,218)	536 (400)	69	500
2,900 mm (114 in / 9.5 ft)	9,300 (4,218)	1,085 (810)	138	1,000
	14,285 (6,480)	1,500 (1,120)	191	1,380
1,255 mm (49.4 in / 4.1 ft)	14,285 (6,480)	2,145 (1,600)	262	1,890
3-3.3 kV/4.16 kV (non UL/CS	A)			
VFD Outline	Maximum Weight Ibs. (kg)	Approximate Motor Shaft HP (kW) at 3.3 kV	Rated Output Current (A) I phase AC*	Inverter kVA output at 3.3 kV
48.2 m)		220 (164)	35	200
2,500 mm (98.4 hr / 8.2 ft)	8,400 (3,800)	330 (246)	53	300
900 mm 2,500 mm (98.4 in / 8.2 ft) 35.4 in / 3 ft)		440 (328)	70	400
2:50 mm (98.4 h, 9.2 f)	8,800 (4,000)	660 (492)	105	600
1,000 mm (39.4 in / 8.2 ft)	(4,000) E	880 (656)	140	800
2590 mm (102 h / 8.5 h)	6 11,700	1,040 (776)	166	950
1,000 mm (13.8 in / 11.1 ft)	00 11,700 (5,300)	1,200 (895)	192	1,100
2:90 mm (102 in / 8.5 f)	20 m 12,350	1,400 (1,044)	227	1,300
1,100 mm (137.8 in / 11.5 ft)	12,350 (5,600)	1,650 (1,230)	263	1,500

* 1: 110% OL for 60 sec. Panel heights include cooling fans. VFD capable of 80% regeneration at nominal voltage at unity power factor. † Applicable for CSA listed VFD in U.S. and Canada. Frame designation indicates power cell rating for replacement parts and other purposes.

Frame Sizes to Fit Your Application

6-6.6 kV				
VFD Outline	Maximum Weight Ibs. (kg)	Approximate Motor Shaft hp (kW) at 6.6 kV	Rated Output Current (A) I phase AC*	Inverter kVA output at 6.6 kV
		440 (328)	35	400
	8,400 (3,800)	660 (490)	53	600
1,000 mm 3,200 mm (126 in / 10.5 ft) 3,200 mm (126 in / 10.5 ft)	Ξ.	880 (656)	70	800
200	10,360	1,320 (985)	105	1,200
1,000 mm (3,400 mm (134 in / 11 ft)	(4,700)	1,760 (1,312)	140	1,600
	15,000-15,800	2,085 (1,555)	166	1,900
2.500 mi(02 h/85 f)	(6,750-7,150)	2,400 (1,790)	192	2,200
4,800 mm (189 in / 16ft)	15,000-15,800	2,850 (2,126)	227	2,600
4,800 mm (189 in / 16 ft)	(6,750-7,150)	3,300 (2,460)	263	3,000

* 1: 110% OL for 60 sec. Panel heights include cooling fans. VFD capable of 80% regeneration at nominal voltage at unity power factor. Frame designation indicates power cell rating for replacement parts and other purposes.

10-11 kV				
VFD Outline	Maximum Weight Ibs. (kg)	Approximate Motor Shaft HP (kW) at 11 kV	Rated Output Current (A) I phase AC*	Inverter kVA output at 11 kV
6		700 (522)	35	660
	16,500 - 17,600 (7,800 - 8,000)	1,100 (820)	53	990
2800mm(101n/ 921)		1,400 (1,044)	70	1,320
Š	16,500 - 17,600	2,200 (1,640)	105	2,000
5,500 mm (217 in / 18 ft)	(7,800 - 8,000)	2,900 (2,160)	139	2,640
	29,500 - 29,800	3,400 (2,536)	162	3,080
	(13,350 - 13,500)	4,000 (2,984)	191	3,630
4	004 29,500 - 29,800	4,700 (3,500)	226	4,290
7,500 mm (2953 in / 246 ft)	(13,350 - 13,500)	5,500 (4,100)	263	5,000

*1: 110% OL for 60 sec. Panel heights include cooling fans VFD capable of 80% regeneration at nominal voltage at unity power factor. Frame designation indicates power cell rating for replacement parts and other purposes.

Cabinet Minimum Clearance Space

Drive	Frame	Front Side Space	Rear Side Space	Upper Space	_	Upp	er space
3-3.3 kV class	100, 200	1,700 mm (5.6 ft / 67 in)	_	300 mm (1 ft / 11.8 in)			
5-5.5 KV Class	300, 400	1,700 mm (5.6 ft / 67 in)	_	210 mm (0.68 ft / 8.3 in)			
4-4.16 kV class	100, 200, 300, 400	1,700 mm (5.6 ft / 67 in)	_	220 mm (0.72 ft / 8.7 in)		e2	
6-6.6 kV class	100, 200	1,700 mm (5.6 ft / 67 in)	_	300 mm (1 ft / 11.8 in)	Front side maintenance	e-MV6	← Minimum
0-0.0 KV Class	300, 400	1,700 mm (5.6 ft / 67 in)	_	210 mm (0.68 ft / 8.3 in)	space	TMdrive-MVe2	space
10-11 kV class	100, 200	1,900 mm (6.2 ft / 75 in)	1,000 mm (3.3 ft / 40 in)	300 mm (1 ft / 11.8 in)			
	300, 400	1,900 mm (6.2 ft / 75 in)	1,000 mm (3.3 ft / 40 in)	210 mm (0.68 ft / 8.3 in)			

Application Notes

1. Inverter Power (kVA) = <u>Motor Shaft Power (kW)</u> Motor pf x Motor Eff

Rated Output Current = $\frac{\text{Inverter Power (kVA)}}{1.732 \text{ x Motor Voltage}}$

- Ratings based on motor pf = 0.87, Motor Eff = 0.94, ambient temperature is 32°F-104°F (0°C-40°C)
- Ratings based on a variable torque load (fans, pumps, centrifugal compressors)
- For constant to secure load consult TMEIC.
- Altitude above sea level is 0-3300 ft (1-1000 m).
- 2. Optional bypass circuit can be separately mounted.
- 3. Redundant cooling fans available as an option.
- 4. No rear access required except for 10-11 kV VFDs or 13.8 kV VFDs.
- 5. Incoming power cabling and motor cabling are bottom entry, top entry is standard for CSA design, option for IEC
- 6. Air is pulled through the filters in the cabinet doors and vented out top.
- 7. Available options include motor cooling fan control, cabinet space heater, sync motor control, smooth transfer to and from utility, motor space heater control, RTD, monitor redundant fans, output sine wave filters, and others.
- 8. The panels include channel bases attached to the cabinets before shipment.
- 9. This table presents only a sample of voltages and horsepower ratings. Other options such as 13.8 kV input are available.

Specifications

I I I I I I I I I I I I I I I I I I I	VFD Power Input	
	Mains input voltage	 Up to 13.8 kV, 3-phase, ±10% Complete power loss ride-thru of 300 ms.
Input frequency		• 50/60 Hz • ±5%
Power factor Harmonics		 Unity at all loads and speed
		 Lower than IEEE 519-2014 standard No line-side filters required, <2% I_{THD}
	Converter type	AC fed active front end
	Power semiconductor technology	Low loss IGBT
Transformer		Dry type, aluminum wound, H-type
	Auxiliary power	Control power (internal)Fan power: 380V-690V (external)

VFD Power Output		
Output Voltage	• 3/3.3 kV, 4.16 kV, 6/6.6 kV, 10/11 kV	
Output Frequency	 0-120 Hz for 3/3.3 kV, 4.16 kV, 6/6.6 kV 0-72 Hz for 10/11 kV inverters 	
Output Voltage Levels	 9/17-levels for 3/3.3 kV, 4.16 kV 13/25 levels for 6/6.6 kV 21/41 levels for 10/11 kV 	
Number of cell modules in series per phase	 2 for 3/3,3 kV and 4.16 kV 3 for 6/6.6 kV, 5 for 10/11 kV 	
Power Semiconductor Technology	Low loss IGBT	

Control I/O			
Digital Input	Qty. (5)		
Dedicated Function Input	Qty. (1)		
Configurable (programmable) Function Input		Qty. (4)	
Digital Relay Output	Digital Relay Output		
Digital 24V Outputs		Qty. (4)	
Speed feedback encoder input	8		
LAN interface options	Profibus-DP, DeviceNet [™] , or Modbus RTU, TC-Net I/O, CC-link. Others available.		
Motor temperature sensor option	High resolution temperature protection relay: 100 Ohm platinum RTD, 14 channels		

Display and Diagnostics		
PC Configuration	TMdrive-Navigator for configuration, local and remote monitoring, animated block diagrams, dynamic live and capture buffer based trending, fault diagnostics, commissioning wizard, and regulator tune-up wizards. Ethernet 10 Mbps point to point or multi-drop, each drive has its own IP address.	
Keypad and Display	Backlit LCD, animated displays • Four configurable bar graphs • Optional multilingual display • Drive control	
R CM [°]	Remote Connectivity Module Fanless industrial computer in the VFD with proprietary fault upload software for troubleshooting and diagnostics	

For specifications not mentioned here, contact TMEIC.

Environmental		
Operating Temperature	 0° to 40°C (32° to 104°F) at rated load Up to 50°C with derating 	
Storage Temperature	 -25° to +70°C, indoor storage only 	
Relative Humidity	• Up to 95%, non-condensing	
Altitude	 Up to 1000m (3300 ft) Higher altitude available with derating	
Vibration	 0.3G max 2Hz<f<9hz: 0.9m<="" amplitude="" half="" is="" li="" sine="" wave="" within=""> 9Hz<f<100hz: <3m="" acceleration="" is="" s<sup="" vibration="">2</f<100hz:> </f<9hz:>	
Cooling	 Air-cooled with fans on top and air intake on front For 10/11kV inverter, air intake in rear also 	

Mechanical	
Enclosure	 NEMA 1, Gasketed IP 30, except fan opening Color: Munsell 5Y7/1
Cable Entrance	Top or bottomSelectable on-site
Noise	• ~76-80 dBA at 3.1 ft from enclosure
Mean Time To Repair (MTTR)	30 minutes to replace power module
Mean Time Between Failure (MTBF)	• 16 years
Code conformance	 Applicable IEC, JIS, JEM, UL, CSA and NEMA standards
Equipment marking	. ce us 4.16 kV variant only

Motor	Control and Protection
Vector Control Accuracy	 Speed response: 20 rad/sec Speed regulation without speed sensor ± 0.5% Speed Control Range: 5 - 100%
Control	 Non-volatile memory for parameters and fault data Vector control with/without speed feedback, or Volts/Hz Designed to keep running after utility supply transient voltage drop outs of 300 ms Synchronous transfer to line (option) Synchronous motor control (option)
Major Protective Functions	 Inverter overcurrent, overvoltage Cooling fan abnormal Motor ground fault Low or loss of system voltage Over-temperature DC bus voltage Voltage/current unbalance 5/20 min. overload Loss of speed reference Input Voltage phase loss VFD output open Transformer overheat

Empower Your Crew: Local and Remote Control

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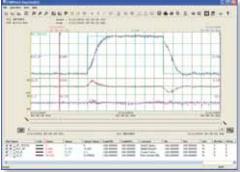
TMdrive Navigator

The MVe2 keypad, coupled with the Windows[®] based TMdrive Navigator brings productivity to your commissioning and maintenance activities.

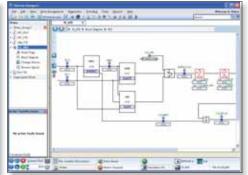


The Navigator tool helps maintain TMEIC drives in the field. Any user can easily access current drive expertise & know-how.

Compatible with OS Windows 7 and Professional 32-bit



High speed data is automatically captured and saved in the event of a drive fault. Users can capture high speed data based on their own trigger conditions or perform high resolution real-time trending.



Live block diagrams provide a realtime graphical view of drive functions. Functions can be configured directly from the graphical view.

Product documentation is integrated into tool. Users can capture their own notes to benefit future troubleshooting.

Operator Keypad (Standard)

High Function Display

- LCD backlight gives great visibility & long life
- Bar graphs, icons, menus, and digital values combine to provide concise status information, often eliminating the need for traditional analog meters

RJ-45 Ethernet port is used for the _____ TMdrive Navigator

Instrumentation Interface

- •Two analog outputs are dedicated to motor current feedback
- Five analog outputs are mapped to variables for external data logging and analysis

BEAD

BLN

ALARM/TALL

- Easy to understand navigation buttons allow quick access to information without resorting to a PC based tool
- Switch to local mode to operate the equipment from the keypad

Interlock button disables the drive

Multilingual Keypad (Optional)

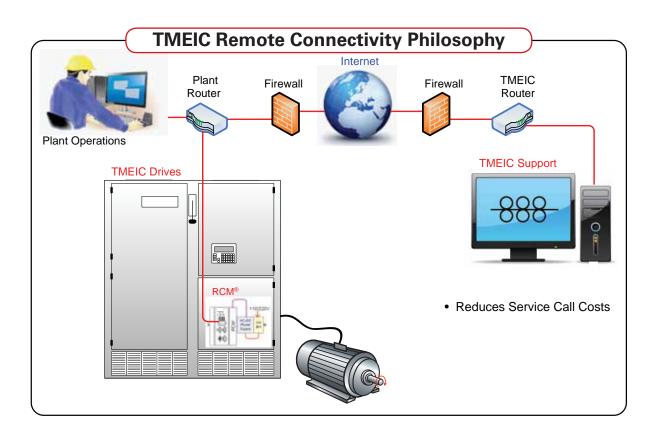
An optional touch screen display is available with 9 languages built in. The graphic display is easy to read and understand and contains all of the same functions as the standard keypad.



At TMEIC, we provide highly reliable automation systems, additionally TMEIC offers remote connectivity with RCM®.

Protection for your investment, by reducing downtime and lowering repair costs.

Remote drive connectivity requires an internet connection between your facility and TMEIC for retrieval of fault logs and files for diagnosing drive upsets. The RCM[®] enables seamless integration between drives and support engineers.

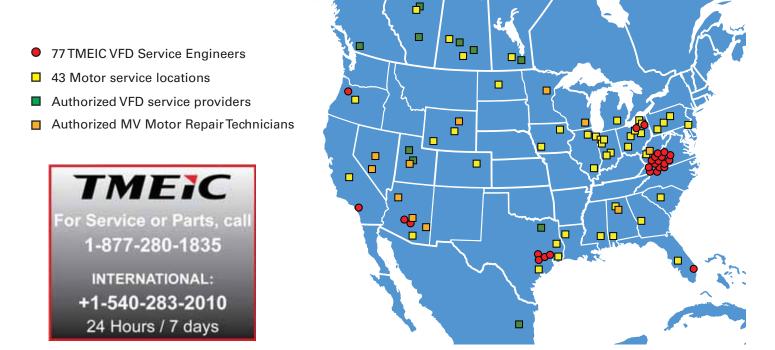


Benefits Features **Reduced downtime &** Quick support saves thousands in lost production mean-time-to-repair TMEIC engineers can quickly connect to the drive and diagnose many issues in minutes. **Customer-controlled access** Secured connection All remote activity is conducted with permission of the customer. Drive start/stop is not permitted remotely. Proprietary fault upload software RCM[®] can monitor key real-time parameters. Historical drive faults are pushed Fault upload utility automatically to the computer. This enables TMEIC engineers to analyze the issue resulting in the fault and provide a more coherent solution. Rugged computer for the most demanding applications Industrial computer Fanless computer withstands high vibration and temperature ranges in a small DIN-rail mounted footprint **Flexible connectivity** Multiple ethernet/ The module can be connected to two separate LANs along with a host of serial talking serial ports USB devices.

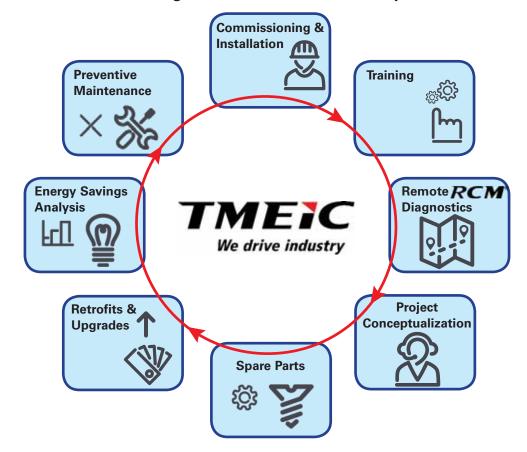
Customer Service

North American Sales and Service Network

Whether the equipment is up and running or experienceing downtime, live help from TMEIC is a phone call away. With bases in North America and around the world, regional TMEIC companies and TMEIC motor service shops provide reliable support whenever needed.



Service 24/7 – Talk to a service engineer, we're available when you need us



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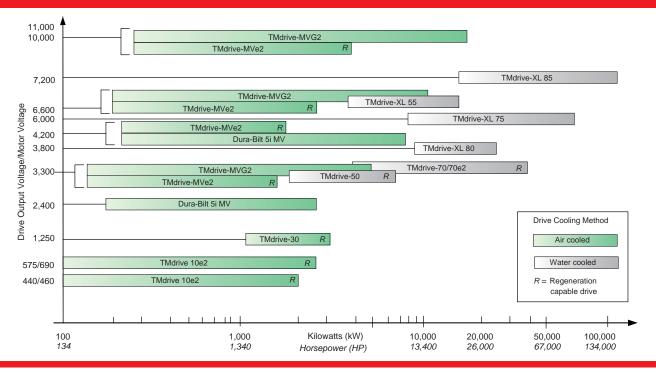
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Vadium V	
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Environment ASD Motor Control	Environment	*System Voltage: □ 2400V □ Other:V ±% Power System One-line Diagram Provided: □ Yes □ No Ref: -tine frequency: □ 50 Hz □ 50 Hz ASD auxiliary three-phase power: □ □ End user supplied or □ Internal to ASD Control power: □ □ UPS: □ Yes □ No; □ By TMEIC □ By others Site location: meters above sea level ASD enclosure □ NEMA 1 or □ NEMA 3R Electrical room provided by: □ TMEIC □ Others Elec room max. ambient:C Humidity:% (non-cond.) Elec. room min. ambient:C Humidity:% (non-cond.) Outdoor contamination (eg: corrosive gases):ASD cabinet space heater? □ Yes □ No
Due Date:Bypa ment Delivery Date:	Driven Equipment & Motor Details	□ Compressor constant Hz □ Yes □ No 6 □ >150% 7 = >150% 10 ASD □ By Others 8 □ To ASD 10 Yes □ No
Quote Contact Information Customer Reference: Quote Customer Reference: Quote Project Name: Quote Contact Name: # of U Contact Number: TMEIC *Please complete one request for each unique motor rating	Driven Equip	*Type of load: Fan Pump Other (specify): Torque profile: Variable C "Required fields for budgetary quotation. *Regeneration: Hz to Load torque/speed curve provided: *Ref: Ownload more copies Ref: In101% - 150% Motor trip: 0% - 100% In101% - 150% *Motor power (HP): Motor power (HP): Motor roltage (V): *Motor roltage (V): *Motor roltage (V): Motor space heater (Control): Motor space heater (Control): Motor space heater (Control): B. Motor RTD: Cable distance from motor to ASD: Inverter duty motor: Type Inverter duty motor: Type Inverter duty motor: Type

ASD Design/Requirements Performance ASD Design Standards UL347A or DIEC61800-5-1 Other/National/Local: ASD Cooling Method	t: T Yes No Module: Yes No d Indications	Medium Voltage ASD Checklist Get Quote from TMEIC
 ☐ Air-cooled U Water cooled Site cooling water for ASD use: Yes No *Input ASD Switchgear TMEIC or Others If other, provide detail: Cable entry: Top Bottom *ASD Duty Cycle Continuous duty Starting only Bypass operation 	Control Strategy Master-follower Volts/Hz speed control Master-follower Sensorless vector 0.5% without tachometer Closed loop vector control 0.01% with tachometer Other 0.01% with tachometer Communication Options DEVICENET PROFIBUS ACU Cond.	Customer Success. Every Project, Every Time.
 Direct-on-line starter Solid state starter Synchronous transfer by ASD Synchronous transfer by ASD Number of motors Bypass gear By TMEIC By Others If others, provide gear details: 	MODBUS RTU/PLUS OTHER Indications Indication ASD fault indication Local/remote selector switch ASD alarm indication ASD run indication Start ASD ready indication Emergency stop button Stop push button Fault clear button Other	Note: All TMEIC ASDs are manufactured with standard digital I/Os, Analog I/Os, push buttons, and indications as specified in the Application Guide.
Testing ASD standard client witness test ASD witness client test with dynamometer ASD Motor combined test at external test facility Other tests Motor Protection (Not necessary for continuous ASD operation) 6 channel RTD RELAY MULTILIN 369 MULTILIN 469	Kirk key interlocks:	TMETC We drive industry

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TMEIC AC Drives Offer Complete Coverage



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